

# Miracle of Grace

(Bread of Life)

Curtis Stephan  
Keyboard accompaniment by Rick Modlin

INTRO *Gently* (♩ = ca. 70)

B $\flat$  B $\flat$ /A E $\flat$ /G B $\flat$ /F E $\flat$

VERSES 1, 2

1. Mir - a - cle of grace, mys - ter - y of faith,  
(2. Un - ) wor - thy though we see, you feed the hun - gry heart with

B $\flat$  B $\flat$ /A

1. call - ing us to ven - ture to the sea, Though our sens - es fail,  
2. bread come down from heav - en a - bove. And like a grain of wheat,

E $\flat$ /G B $\flat$ /F B $\flat$

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Solo Instrument part (96307), Solo Instrument in B $\flat$  part (96308), Solo Instrument in E $\flat$  part (96309), and Drum part (96310) are available online. Visit [ocp.org](http://ocp.org).

1. your grac - es still pre -vail, and we be - come the love that we re - ceive.  
 2. we fall down at your feet, dy - ing here with you. Oh, let us rise!

Bb/A Eb/G Fsus4 F

REFRAIN

1. Bread of life, bread of life. Those who eat  
 2. } this bread shall live they er die. Bread of life,

Bb F/A Gm F Eb

this bread shall live they er die. Bread of life,

Bb/D Eb Fsus4 F

bread of life. Your true pres - ence in this ho - ly sac - ri - fice.

Gm F Eb Bb/D Eb

1 Bread of life. *D.S.*  
2. Un -

1 Fsus4 F Eb Ebsus2,#4 Eb *D.S.*

2 Bread of life, bread of life, bread of life.

2 Fsus4 F Cm7 Bb/D

3. Your

Gm F Eb Eb/F Gsus4 G

VERSE 3

3. faith - ful-ness \_\_\_ re - vealed \_\_\_ m is cov - e - nant \_\_\_ you've sealed \_\_\_

C C/B

3. with your ver - y bod - y and your blood. \_\_\_ Come,

F/A C/G F

W  
D  
M  
A  
S

3. claim your bride — a - gain — with love that can - not end, — for

C C/B

3. what God joins — no one can di - vide. — Bread of life, —

F/A Gsus4 C G/B

**FINAL REFRAIN**

— bread of life. — Those who — this bread shall live — and nev - er die. —

Am G F C/E F

Bread of life, bread of life. Your true pres-  
- ence in this ho - ly sac - ri - fice Bread of life, Bread of life.

Gsus4 G Am G F

C/E F Gsus4 G

rit.

F F#sus2, #4 F F#sus2, #4 F

The image displays a musical score for the hymn "Miracle of Grace (Bread of Life)". It consists of three systems of music. The first system shows the vocal line and piano accompaniment with lyrics: "Bread of life, bread of life. Your true pres-". The second system continues the lyrics: "- ence in this ho - ly sac - ri - fice Bread of life, Bread of life." and includes first and second endings. The third system concludes with the lyrics "Bread of life." and a "rit." (ritardando) marking. The piano part features various chords such as Gsus4, G, Am, F, C/E, F#sus2, #4, and F. A large, bold, black watermark "WMS" is superimposed over the center of the page.

# Miracle of Grace

*(Bread of Life)*

*(Guitar/Vocal)*

Curtis Stephan

**INTRO** *Gently* (♩ = ca. 70)

Capo 3: (G) B♭ (C/F#) B/A (E) B/G (G/D) B♭/F (C) E♭

(2. Un - )

**VERSES 1, 2**

(G) B♭ (G/F#) B/A

1. Mir - a - cle \_\_\_ of grace, \_\_\_ mys - ter - y \_\_\_ of faith, \_\_\_  
 2. wor - thy though \_\_\_ we are, \_\_\_ you feed the hun - gry heart \_\_\_ with

(C/E) E♭/G (D) B/A (C) E♭

1. call - ing us \_\_\_ to ven - ue to \_\_\_ the deep. \_\_\_  
 2. bread come down \_\_\_ from heav - en a - bove. \_\_\_

Harmony  
 Melody  
 And

(G) B♭ (G/F#) B/A

1. Though our sens - es fail, \_\_\_ grac - es still \_\_\_ pre - vail, \_\_\_ and  
 2. like a grain \_\_\_ of wheat, \_\_\_ we fall down at \_\_\_ your feet, \_\_\_

(C/E) E♭/G (Dsus4) F#sus4 (G) B♭ (D/F#) F/A

1. we be - come \_\_\_ the love \_\_\_ that we re - ceive. \_\_\_ } Bread of life, \_\_\_  
 2. dy - ing here \_\_\_ with you. \_\_\_ Oh, let us rise! \_\_\_ }

REFRAIN

(Em) Gm (D) F (C) Eb (G/B) Bb/D

bread of life. Those who eat this bread shall live

(C) Eb (Dsus4) Fsus4 (D) F (Em) Gm (D) F

and never die. Bread of life, bread of life.

(C) Eb (G/B) Bb/D (D) F (Dsus4) Fsus4 (D) F

Your true presence in this holy sacrifice. Bread of life,

(C) Eb (Csus2, #4) Eb (D) F (Am7) Cm7

1. Un- Bread of life, bread of life,

(G/B) Bb/D (Em) Gm (C/D) Eb/F (Esus4) Gsus4 (E) G

bread of life. 3. Your

VERSE 3

(A) C (A/G#) C/B

3. faith-ful-ness re-vealed in this cov-e-nant you've sealed

(D/F#) F/A (A/E) C/G (D) F

3. with your ver-y bod-y and your blood. Come,

(A) C (A/G#) C/B


3. claim your bride a-gain with love that can-not end, for

(D/F#) F/A (Esus4) Gsus4 (E) G (A) C (E/G#) G/B

3. what God joins no one can di-vide. Bread of life,


FINAL REFRAIN

(F#m) (E) (D) (A/C#)  
Am G F C/E




bread of life. Those who eat this bread shall live

(D) (E) (F#m) (E)  
F Gsus4 G Am G




and never die. of life, bread of life.

(D) (A/C#) (D) 1  
F C/E F Gsus4 G



Your true presence in this holy sacrifice. Bread of life,

Final  
(E) (D) (D) (D) (D) (D)  
(E) (D) (D) (D) (D) (D)  
Gsus4 G F sus2,#4 F Fsus2,#4 F Fsus2,#4 F



Bread of life, bread of life,

S  
A  
M  
S

MIRACLE OF GRACE  
(Bread of Life)

Verses

Curtis Stephan

1. Mir - a - cle of grace,  
2. Un - wor - thy though we are,  
3. Your faith - ful - ness re - vealed

1. mys - ter - y of faith,  
2. feed the hun - gry heart  
3. cov - e - nant you've sealed

1. call - ing us from heav - en  
2. bread come down to earth  
3. with your ver - y bod - y

1. Though our sens - es fail,  
2. And like a grain of wheat,  
3. Come, claim your bride a - gain

1. grac - es still pre - vail,  
2. fall down at your feet,  
3. love that can - not end, for

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MIRACLE OF GRACE (cont.)  
(Bread of Life)

1. we be - come the love that we re - ceive.  
2. dy - ing here with you. Oh, let us rise!  
3. what God joins no one can di - vide.

Refrain

Bread of life, bread of life. Those who eat  
his bread all live and nev - die. Bread of life,  
bread of life. Your pres - ence in this ho - to Verse 2  
- ly sac - ri - fice. Bread of life.

[ 2, Final (Fine) Bread of life, Bread of life,  
bread of life. to Verse 3

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