

# Miracle of Grace

(Bread of Life)

Curtis Stephan

INTRO Gently (♩ = ca. 70)

Capo 3: (G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A (C/E) E $\flat$ /G (G/D) B $\flat$ /F (C) E $\flat$

(2. Un - )

**VERSES 1, 2**

(G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A

1. Mir - a - cle of grace, —      you feed the hun - gry heart —      with  
 2. wor - thy though we are, —      you feed the hun - gry heart —      with

(C/E) E $\flat$ /G (G/D) B $\flat$ /F (C) E $\flat$

1. call - ing us to ven - ture to the deep. —      And  
 2. bread come down from heav - en a - bove. —      And

(G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A

1. Though our sens - es fail, —      your grac - es still pre - vail, —      and  
 2. like a grain of wheat, —      we fall down at your feet, —     

(C/E) E $\flat$ /G (Dsus4) Fsus4 (D) F (G) B $\flat$  (D/F $\sharp$ ) F/A

1. we be - come the love that we re - ceive. — } Bread of life, —  
 2. dy - ing here with you. — Oh, let us rise! — }

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REFRAIN

(Em) Gm (D) F (C) Eb (G/B) Bb/D

bread of life. Those who eat this bread shall live

(C) Eb (Dsus4) Fsus4 (D) F (Em) Gm (D) F

and nev - er die. Bread of life, bread of life.

(C) Eb (G/B) Bb/D (C) Eb 1 (Dsus4) Fsus4 (D) F

Your true pres - ence in this ho - ly sac - ri - fice. Bread of life,

(C) Eb (Csus2,#4) Ebsus2,#4 (C) Eb 2 (Dsus4) Fsus4 (D) F (Am7) Cm7

*D.S.* Melody Harmony

2. Un - Bread of life, bread of life,

(G/B) Bb/D (Em) Gm (D) F (C) Eb (C/D) Eb/F (Esus4) Gsus4 (E) G

bread of life. 3. Your

VERSE 3

(A) C (A/G#) C/B

3. faith - ful - ness re - vealed in this cov - e - nant you've sealed

(D/F#) F/A (A/E) C/G (D) F

3. with your ver - y bod - y and your blood. Come,

Harmony Melody

(A) C (A/G#) C/B

3. claim your bride a - gain with love that can - not end, for

(D/F#) F/A (Esus4) Gsus4 (E) G (A) C (E/G#) G/B

3. what God joins no one can di - vide. Bread of life,

**FINAL REFRAIN**

(F#m) Am (E) G (D) F (A/C#) C/E

bread of life. Those who eat this bread shall live

(D) F (Esus4) Gsus4 (E) G (F#m) Am (E) G

and nev - er die. Bread of life, bread of life.

(D) F (A/C#) C/E (D) F 1 (Esus4) Gsus4 (E) G

Your true pres - ence in this ho - ly sac - ri - fice. Bread of life,

**Final**  
 (Esus4) Gsus4 (E) G (D) F (Dsus2,#4) F (D) F (Dsus2,#4) F (D) F (Dsus2,#4) F (D) F

Bread of life, bread of life.